

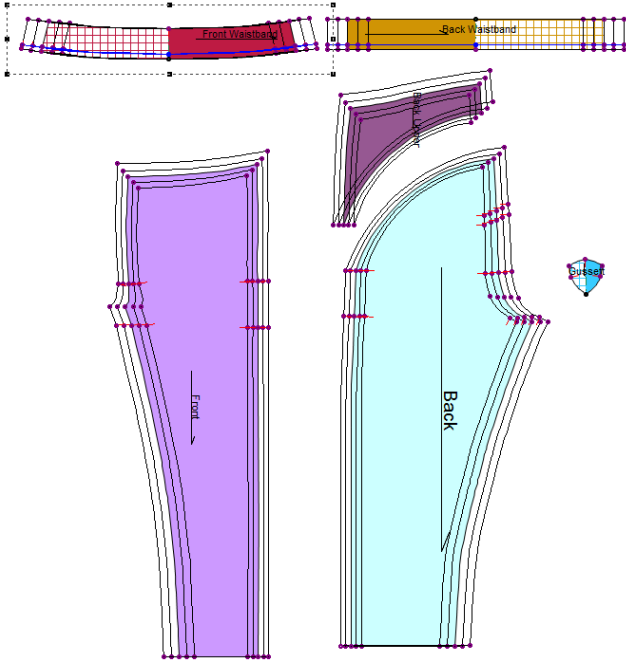
efi | OPTITEX

HOW TO GUIDE

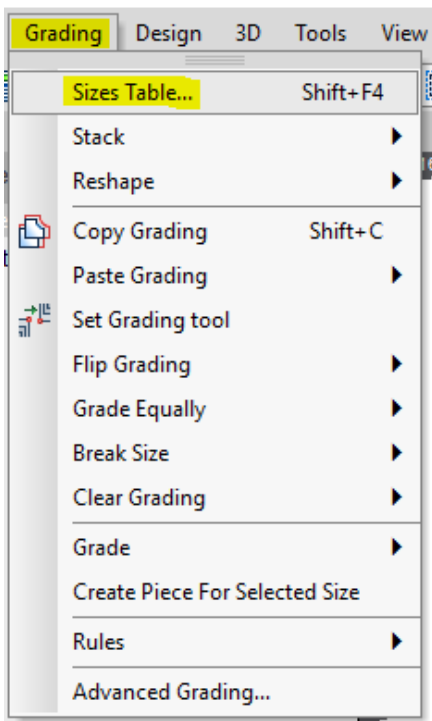
Adding Variation Grading for Extended Sizes

Adding Variation Grading for extended sizes.

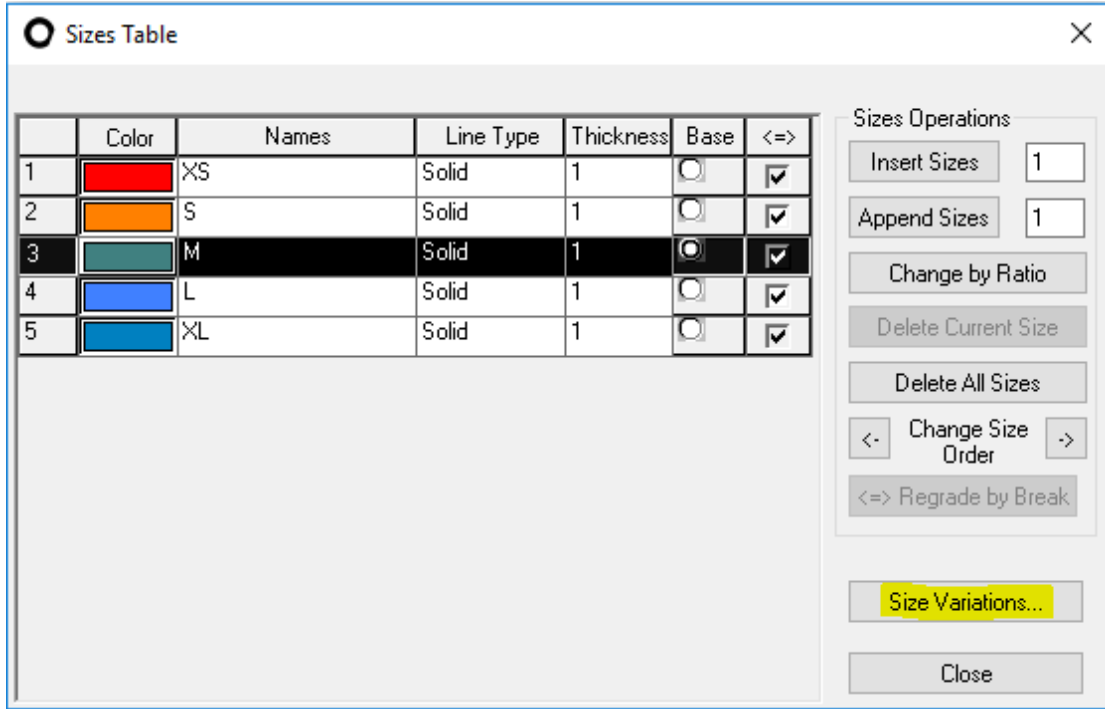
This example shows the steps for adding Variation grading for extra length sizes for a legging. File will have normal grading. This will include length grading for 'regular' length. This is Variation 1 as a default.



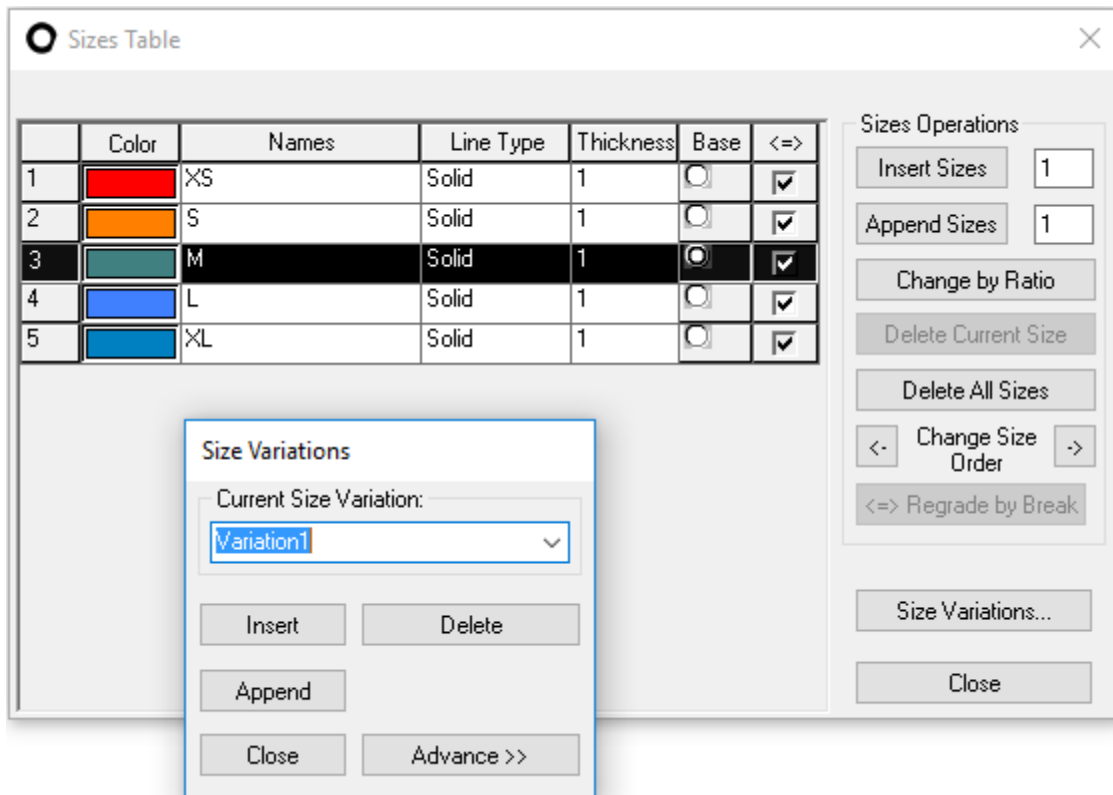
You can add more variations in the Sizes Table.



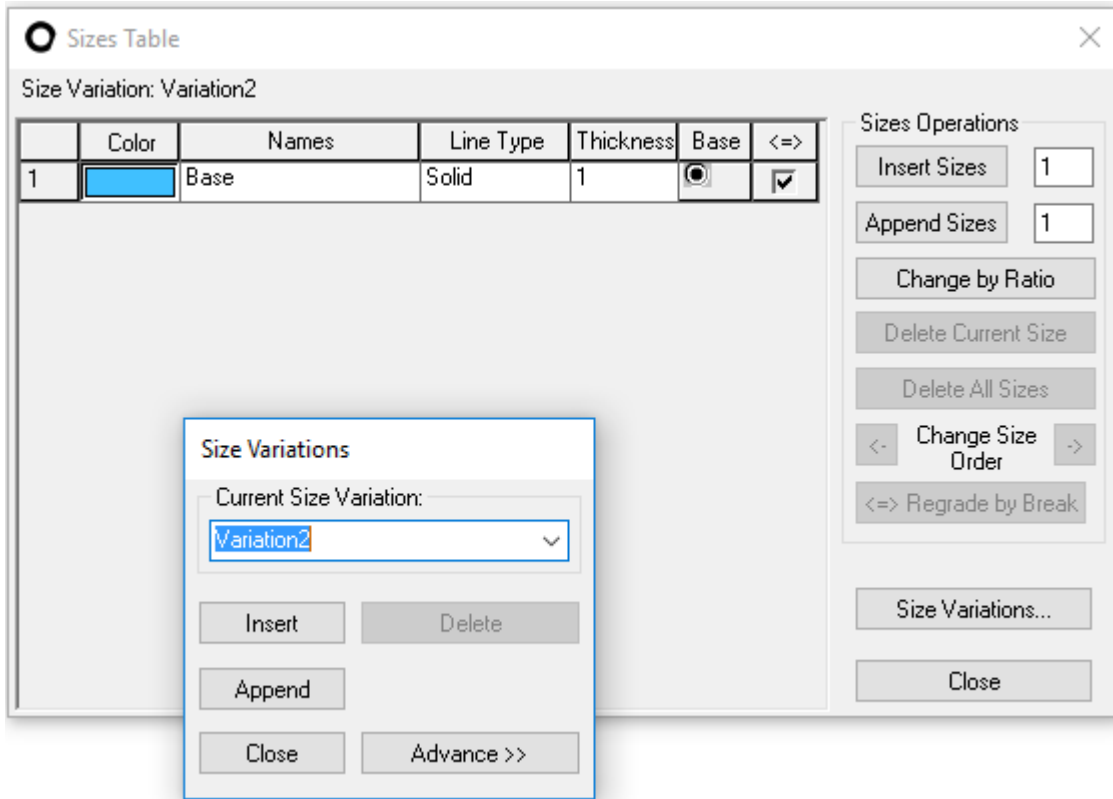
In the Sizes Table select Sizes Variations...



In the Size Variations, you will find Variation 1 and Variation 2. You can change the names in this dialog if you want to.

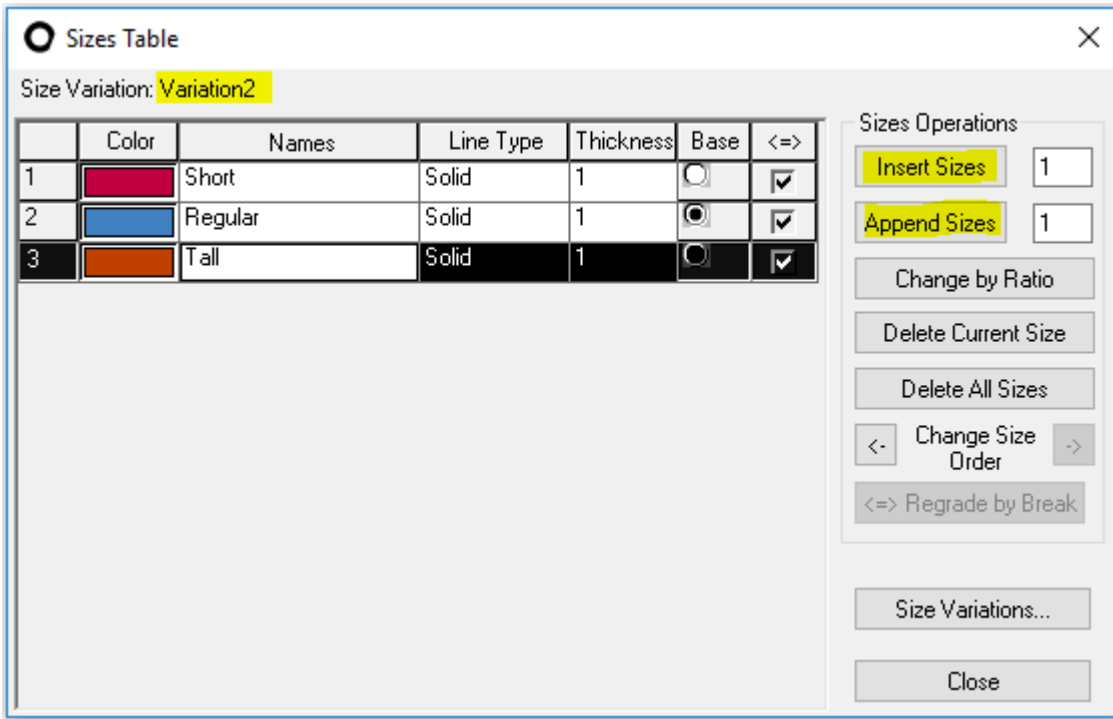


Select Variation 2.

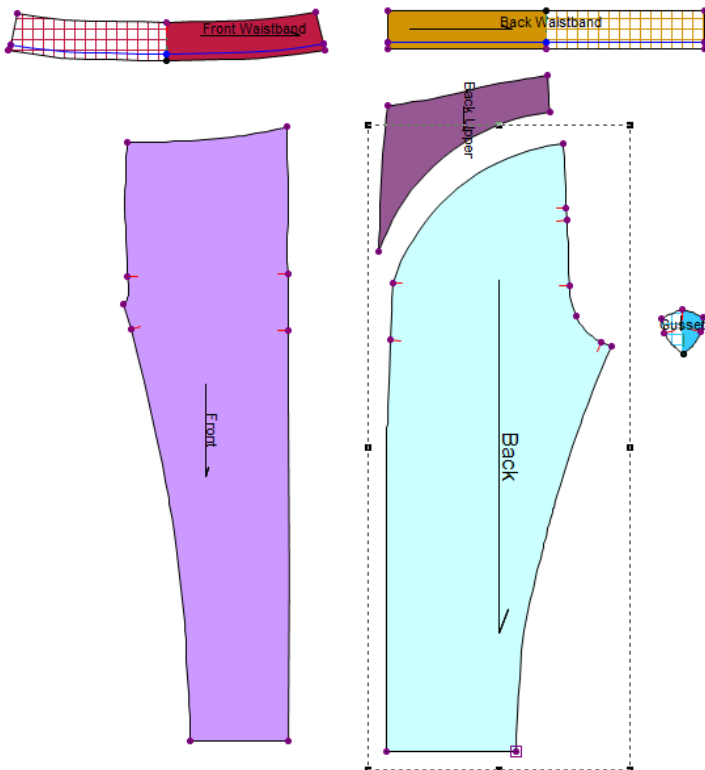


With Variation 2 selected use Insert or Append to add additional sizes. Rename the sizes, in this example we are using lengths for Short, Regular and Tall, you can create inseam lengths instead, there is no limit to the number of sizes.

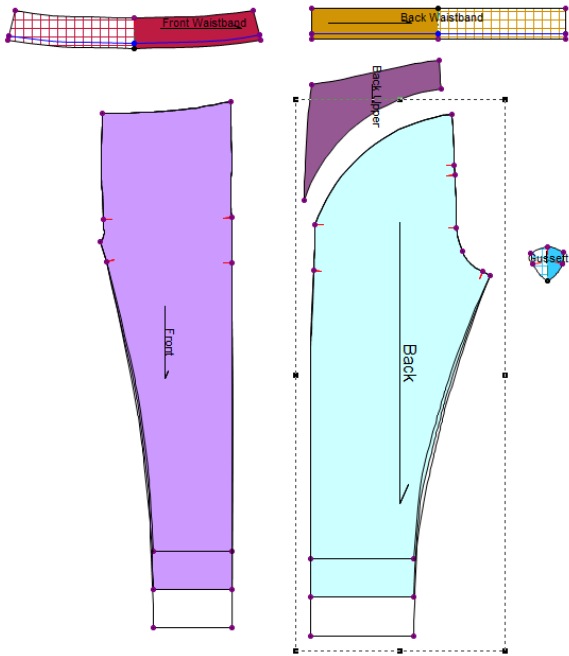
Note: The Variation 1 Grading may already contain length grading.



Once you change from Variation 1 to Variation 2 the grading will be gone however it is still there if you change back Variation 1.



Using the grading tools of your choice apply the length grading for all pieces effected.



You can easily switch from Variation 1 to Variation 2 in the Grading Table by clicking the tab on the left.

Grading Table

| | Sizes | dx | dy | dd | <=> |
|-------------|--|----------|----------|----------|-------------------------------------|
| Variation 1 | <input checked="" type="checkbox"/> XS | -0.39 | 0 | 0.39 | <input checked="" type="checkbox"/> |
| | <input checked="" type="checkbox"/> S | -0.39 | 0 | 0.39 | <input type="checkbox"/> |
| | M | 0 | 0 | 0 | <input checked="" type="checkbox"/> |
| Variation 2 | <input checked="" type="checkbox"/> L | 0.39 | 0 | 0.39 | <input type="checkbox"/> |
| | <input checked="" type="checkbox"/> XL | 0.39 | 0 | 0.39 | <input checked="" type="checkbox"/> |

Grading Table

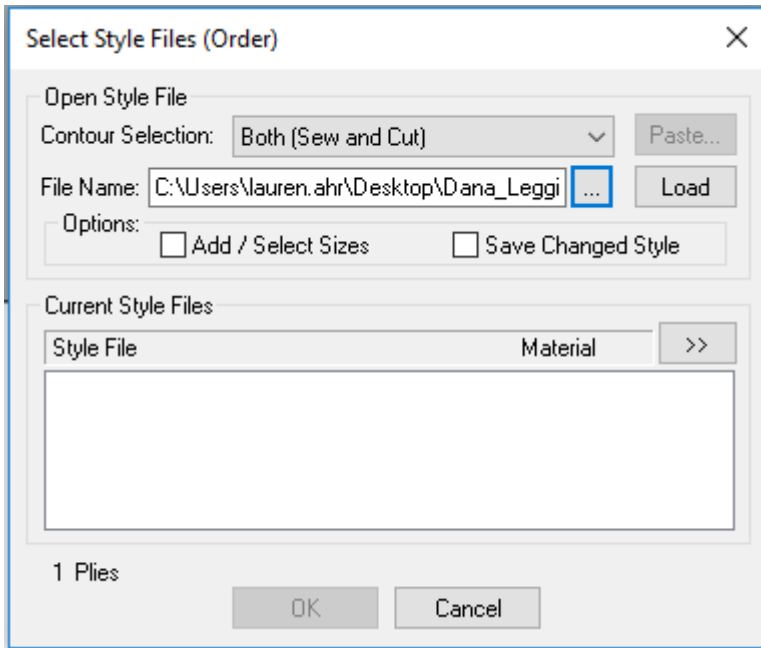
| | Sizes | dx | dy | dd | <=> |
|-------------|---|----------|----------|----------|-------------------------------------|
| Variation 1 | <input checked="" type="checkbox"/> Short | 0 | 2 | 2 | <input checked="" type="checkbox"/> |
| | Regular | 0 | 0 | 0 | <input checked="" type="checkbox"/> |
| Variation 2 | <input checked="" type="checkbox"/> Tall | 0 | -2 | 2 | <input checked="" type="checkbox"/> |

Once the Variation Grading is set on the pattern save and close the PDS file.

Selecting Variation Grading sizes in the Marker

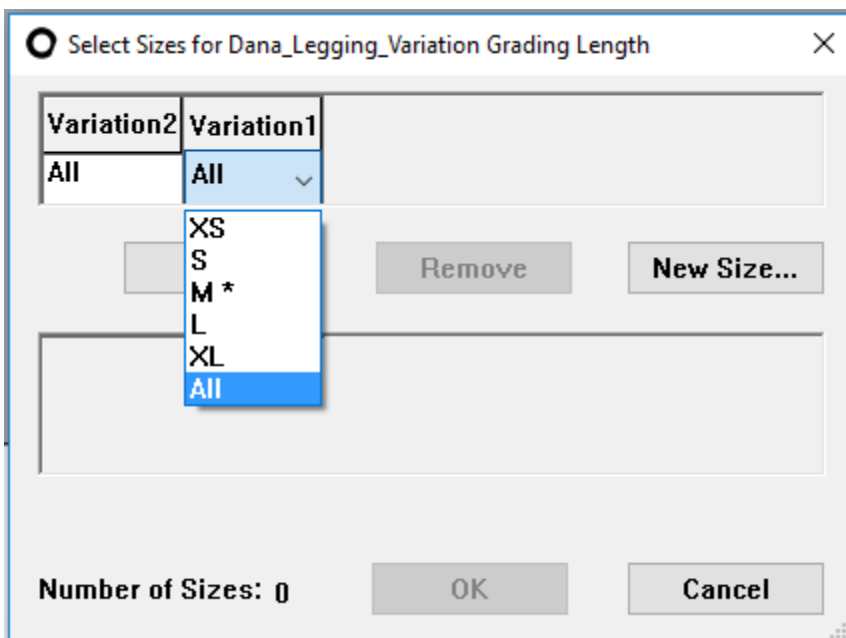
All of the steps for creating a marker will be the same with the addition of the sizes selection detailed below.

Select the PDS file to use.

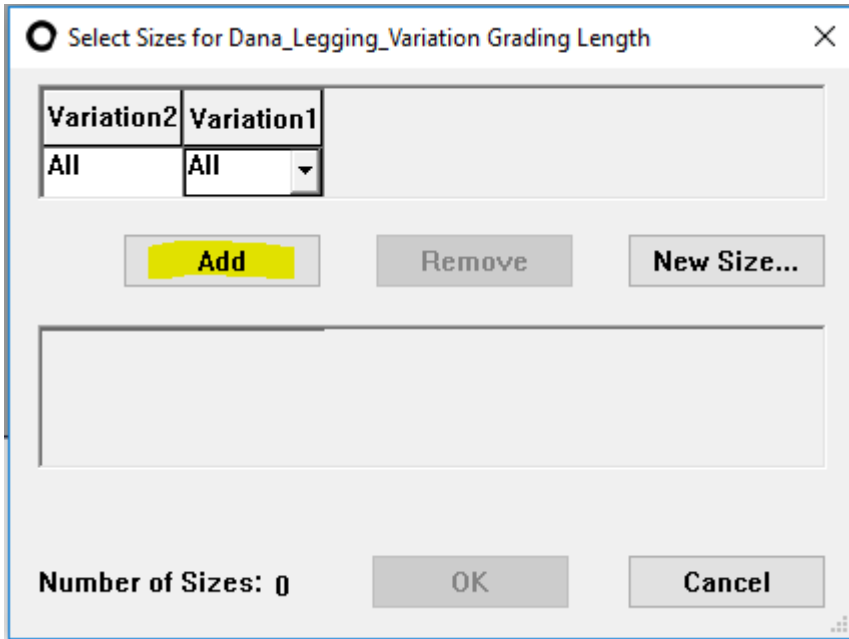


The Select Sizes Dialog will open. This will show all Variations that are within the PDS file.

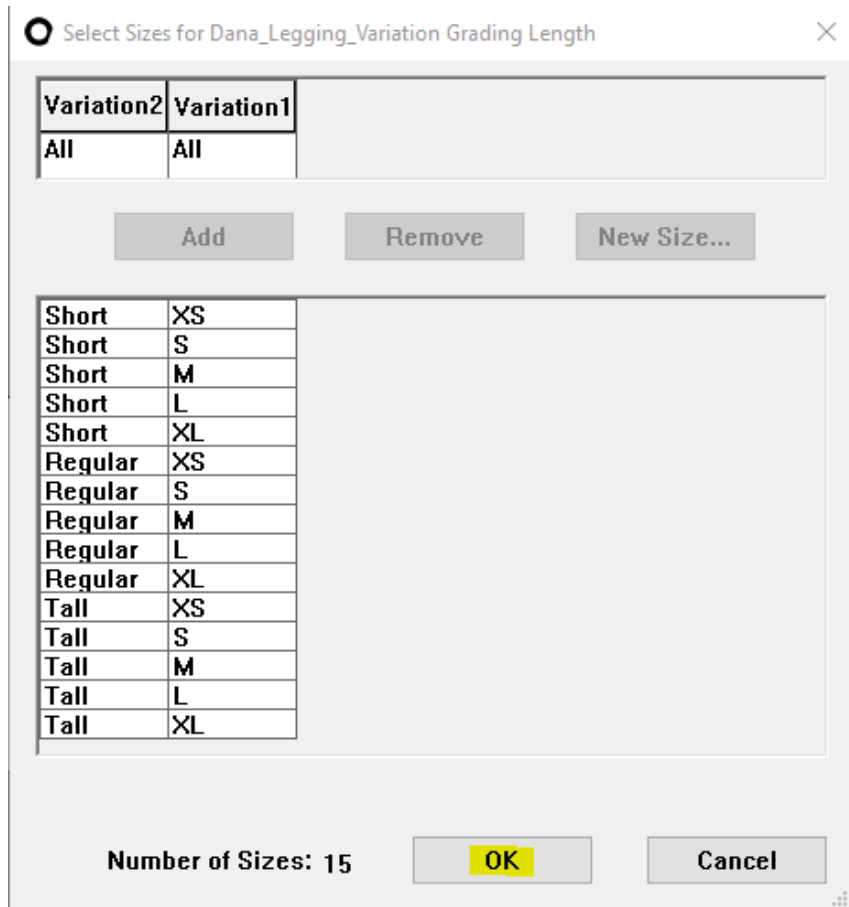
For each of the Variations you can select the sizes you need for the marker, use All to select all sizes.



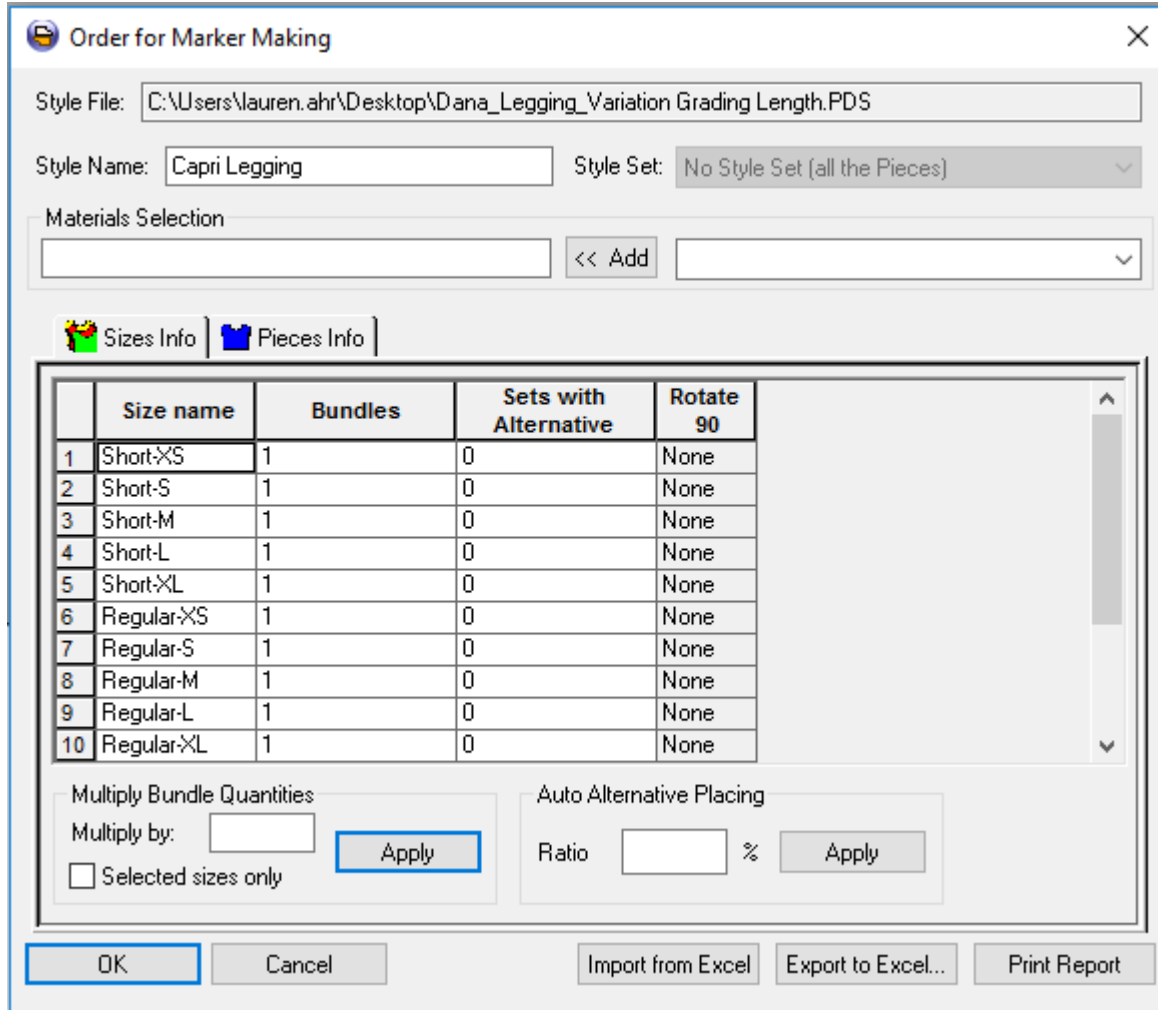
Select Add to add the size selected.



All sizes will be added. Notice that for each Length Variation there are 5 sizes.



In the Order for Marker Making you can select the number of bundles you need for each size.



This document contains proprietary and confidential information of EFI- Optitex. This document shall not be used, disclosed or reproduced, in whole or in any part, for any purpose other than to evaluate the information contained herein, without the prior written consent of EFI-Optitex. Title in and to this document and all information contained herein remains at all times with EFI-Optitex.